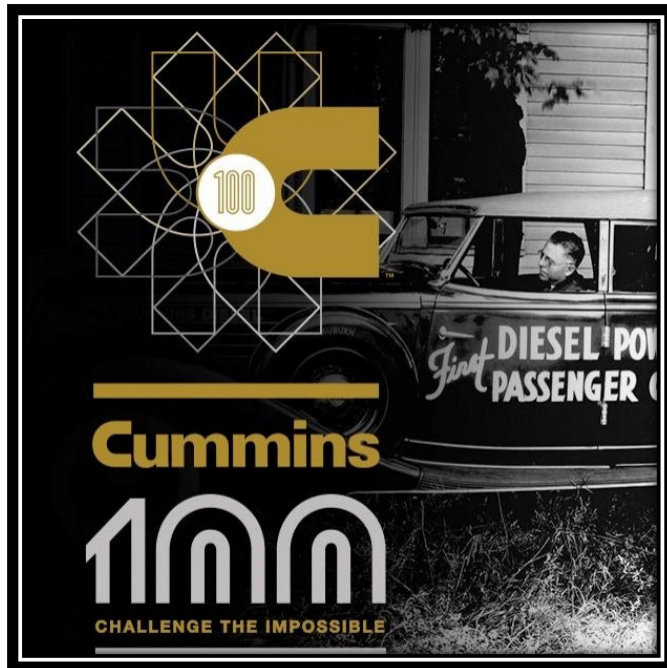


# CUMMINS

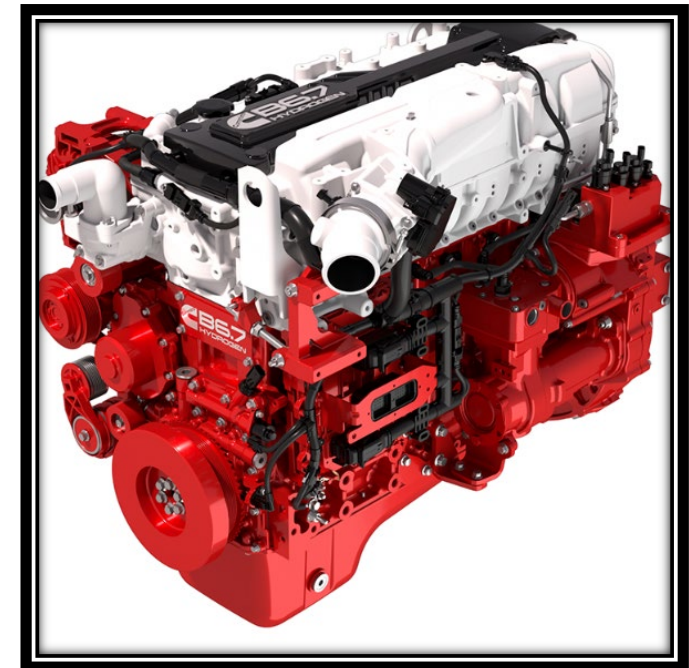
## A BUSINESS PARTNER YOU CAN ALWAYS COUNT ON



Cummins was founded on February 3rd, 1919, by Clessie Cummins and W.G. Irwin, who believed in the power of ideas and had a shared vision of what ingenuity and hard work could achieve.



Jennifer Rumsey currently serving as President and Chief Operating Officer, will be the seventh CEO and first woman to lead the company since it was founded in 1919.



2500 Destination Zero spending more than \$1 billion per year on research and developing future power technologies on the way to net-zero emissions by 2050.

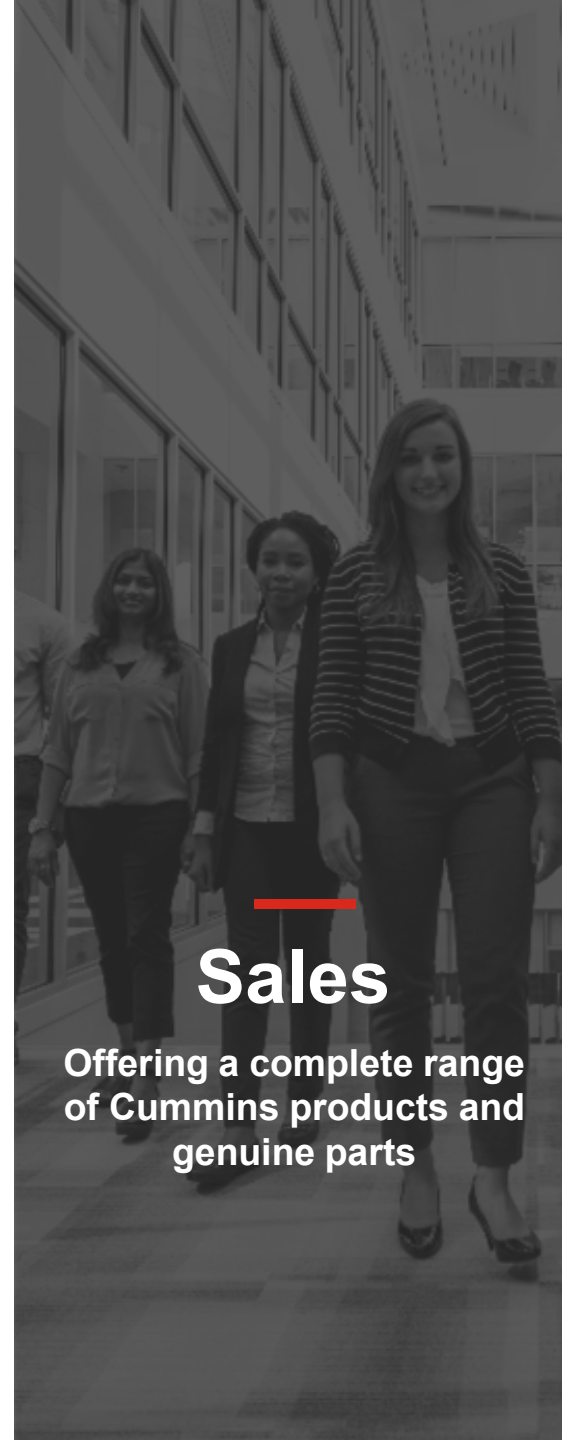
# Five operating segments



- Cummins has a 100-year-long track record of delivering leading power solutions. As we look ahead, we know our industries and markets will continue to change, and we are committed to bringing our customers the right technology at the right time.
- Today, Cummins serves customers in more than 190 countries through a network of 500+ distributors and 7,500+ dealer locations.

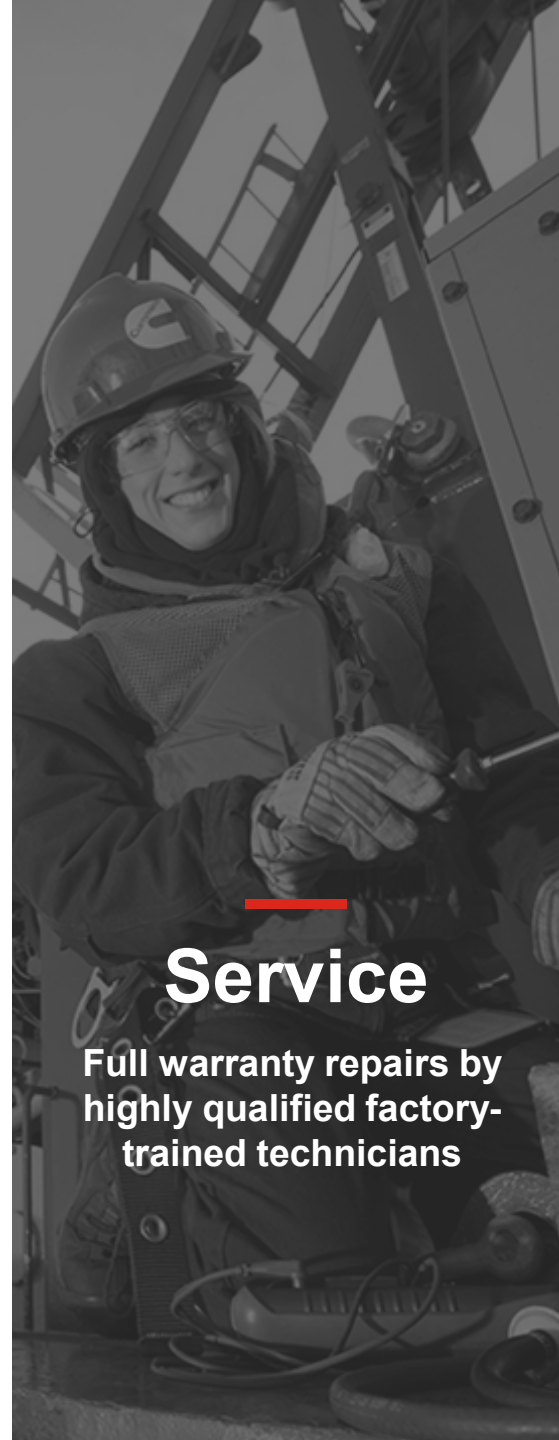
# About the Distribution Business

We focus on selling and servicing engines and power generation equipment, providing application engineering support, and promoting the sale of genuine aftermarket parts.



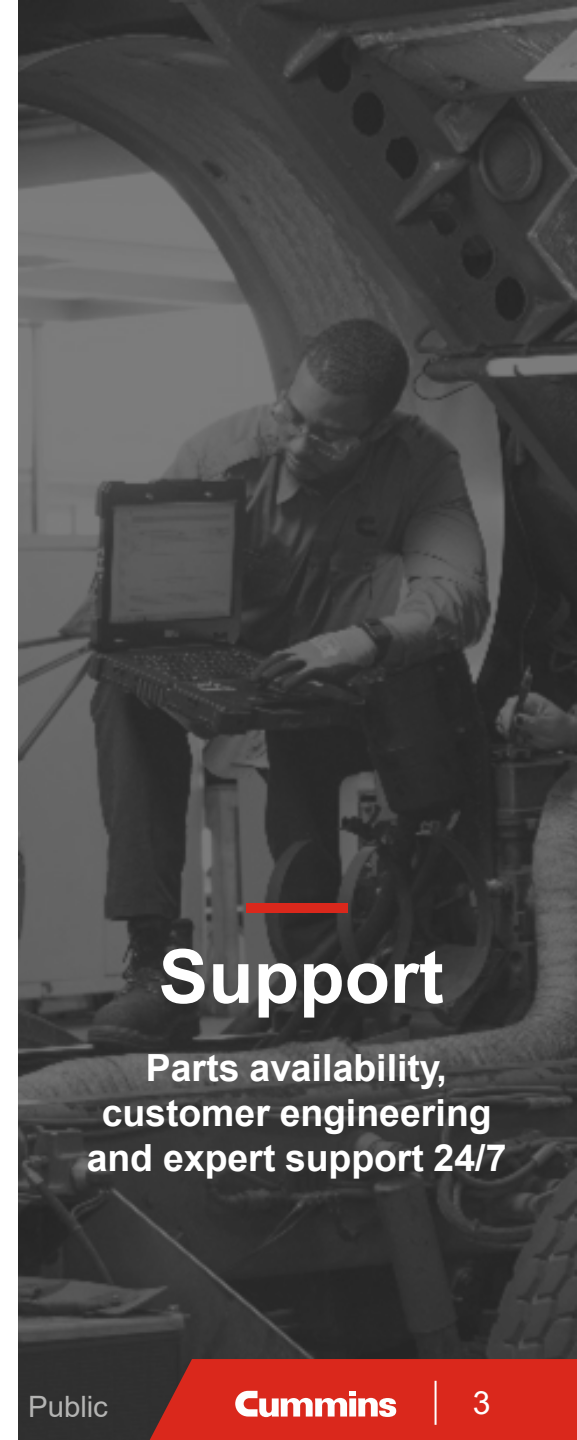
## Sales

Offering a complete range of Cummins products and genuine parts



## Service

Full warranty repairs by highly qualified factory-trained technicians



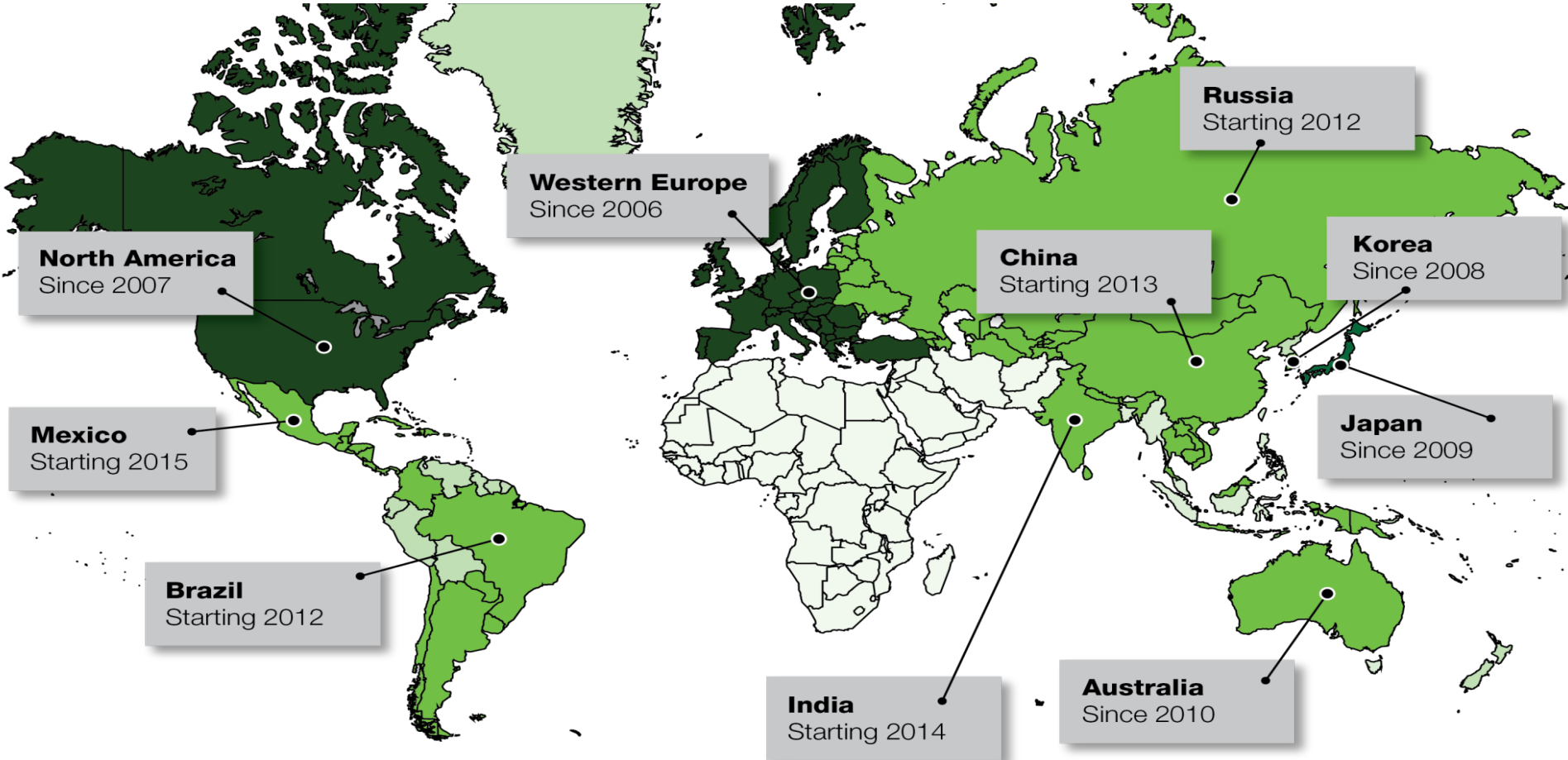
## Support

Parts availability, customer engineering and expert support 24/7



# **US Greenhouse Gas Regulations for On-Highway HD Engines**

# Global Emissions

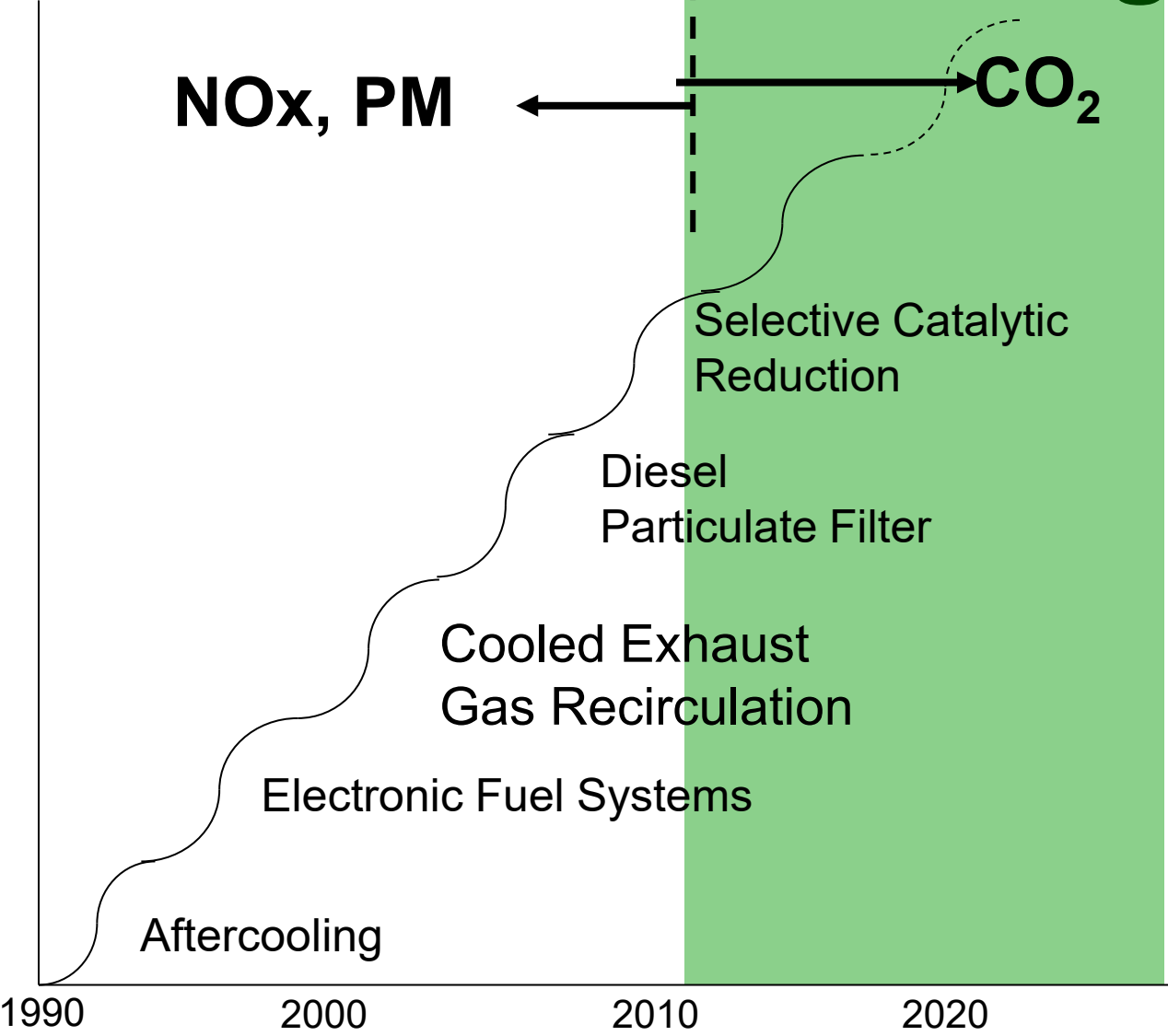


Leading Emissions Lagging Emissions

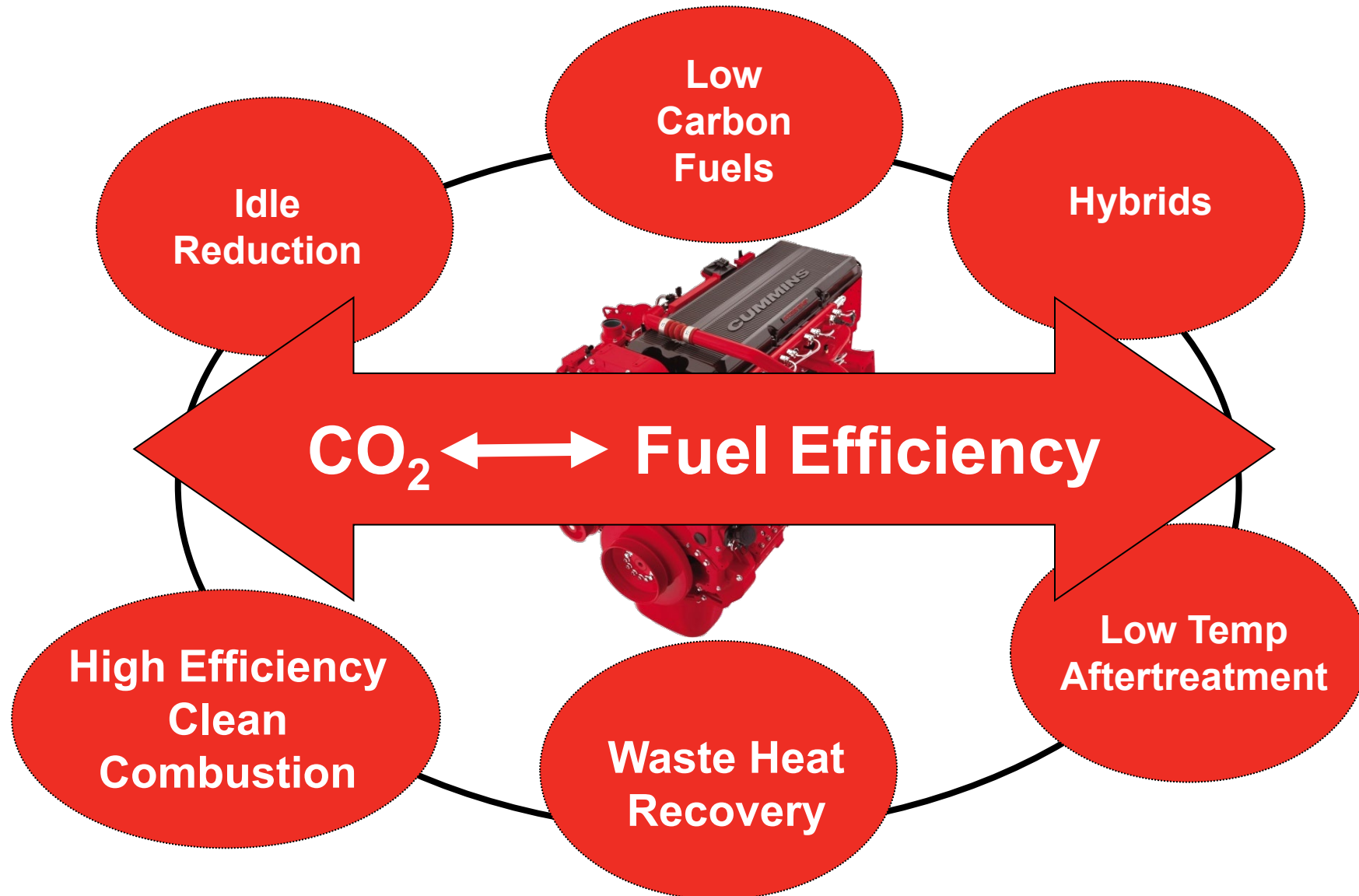
# Emission Regulations

- 1988 Ignition Timing – Step Timing Control
- 1991 Full Authority Electronic Controls
- 1994 Re-entrant Piston Combustion Bowl
- 1998 Advanced Elect. & Combustion Tech.
- 2002 Exhaust Gas Recirculation (EGR)
- 2007 Exhaust Aftertreatment (DPF)
- **2010 Selective Catalytic Reduction**
- 2013 OBD On-board Emission Diagnostics
- 2014 Green House Gas GHG
- 2017 Green House Gas GHG

# Evolution of Diesel Technology

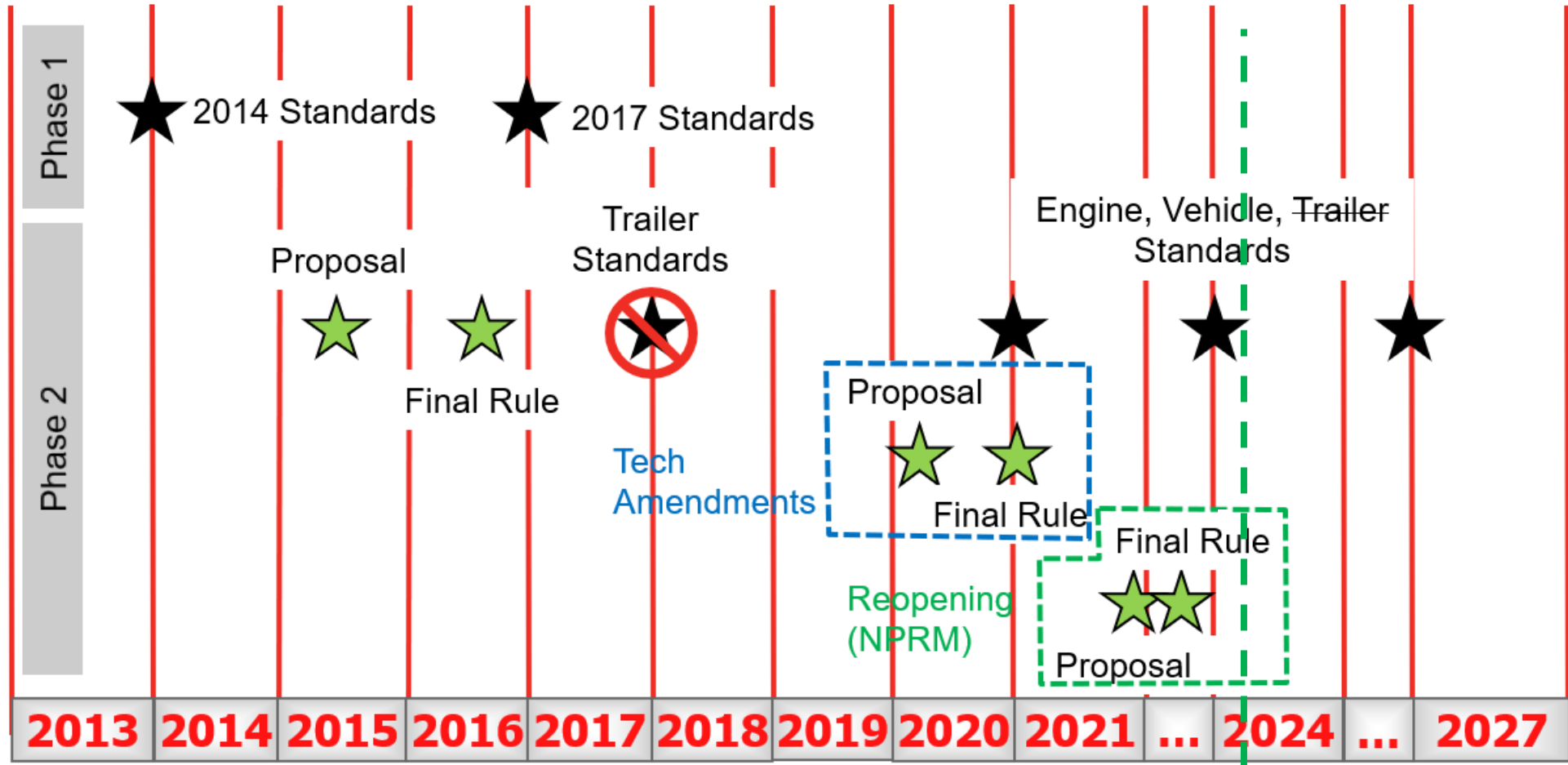


# Reducing CO<sub>2</sub>





# U.S. On Highway GHG Regulatory Timeline



- Phase 1 and Phase 2 requirements

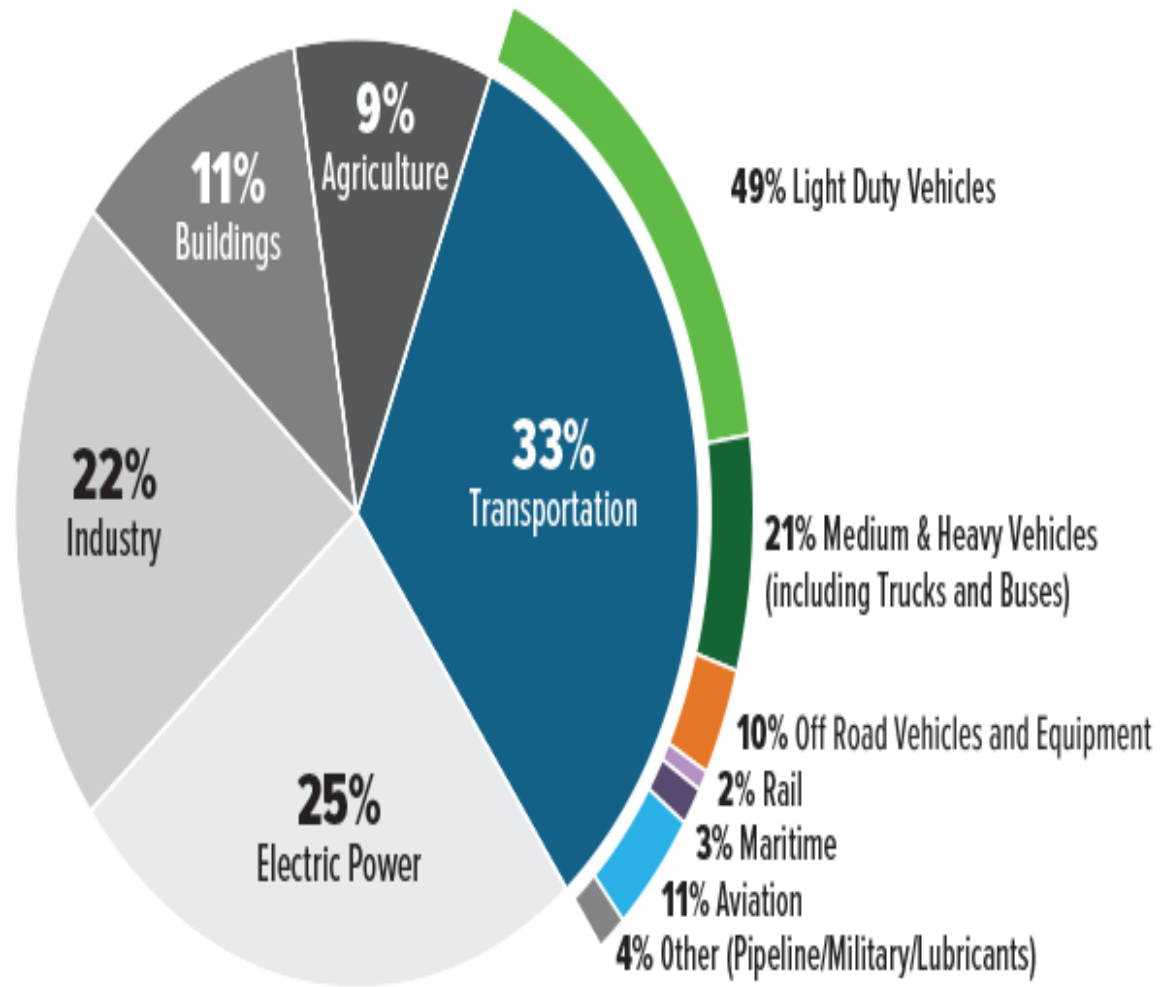


Phase 1







Phase 2

Today

# 2019 U.S. GHG EMISSIONS



<https://www.epa.gov/greenvehicles/why-we-need-decarbonize-transportation>

Transportation Mode	Share of Current Transportation Emissions	Federal GHG Emissions Reduction Goals
 Light-Duty Vehicles	49%	<ul style="list-style-type: none"> <li>Achieve 50% of new vehicle sales being zero-emission by 2030 supporting a pathway for full adoption, and ensure that new internal combustion engine vehicles are as efficient as possible</li> <li>Deploy 500,000 EV chargers by 2030 <sup>REF</sup></li> <li>Ensure 100% federal fleet procurement be zero-emission by 2027 <sup>REF</sup></li> </ul>
 Medium and Heavy-Duty Trucks and Buses	21%	<ul style="list-style-type: none"> <li>Aim to have 30% of new vehicle sales be zero-emission by 2030 and 100% by 2040 <sup>REF</sup></li> <li>Ensure 100% federal fleet procurement is zero-emission by 2035 <sup>REF</sup></li> </ul>
 Off-road	10%	<ul style="list-style-type: none"> <li>Work to establish specific targets</li> <li>Focus resources to develop technology pathways and set efficiency and zero-emissions vehicle and equipment targets</li> </ul>
 Rail	2%	<ul style="list-style-type: none"> <li>Work to establish specific targets</li> <li>Focus resources to develop technology pathways and set efficiency and zero-emissions vehicle targets</li> <li>Encourage greater use for passenger and freight travel to reduce emissions from road vehicles</li> </ul>
 Maritime	3%	<ul style="list-style-type: none"> <li>Continue to support the Zero-Emission Shipping Mission (ZESM) goals to ensure that 5% of the global deep-sea fleet are capable of using zero-emission fuels by 2030, at least 200 of these ships primarily use these fuels across the main deep sea shipping route, and 10 large trade ports covering at least three continents can supply zero-emission fuels by 2030 <sup>REF</sup></li> <li>Support the U.S. domestic maritime sector by performing more RD&amp;D into sustainable fuels and technologies and incentivize U.S. commercial vessel operators to move towards lower GHG emissions</li> <li>Work with countries in the International Maritime Organization to adopt a goal of achieving zero emissions from international shipping by 2050 <sup>REF</sup></li> </ul>
 Aviation	11%	<ul style="list-style-type: none"> <li>Reduce aviation emissions by 20% by 2030 when compared to a business-as-usual scenario</li> <li>Achieve net-zero GHG emissions from the U.S. aviation sector by 2050</li> <li>Catalyze the production of at least three billion gallons of SAF per year by 2030 and ~35 billion gallons by 2050, enough to supply the entire sector <sup>REF</sup></li> </ul>

<https://www.energy.gov/sites/default/files/2023-01/the-us-national-blueprint-for-transportation-decarbonization.pdf>



# EPA 2021-2027 Emissions Regulations

- Phase 2 - Green House Gas Reduction (Phase 1 began 2014 Truck Builds)
- 2021-2027 Model Year for Medium and Heavy-duty Trucks
- Begin Jan. 1, 2021; interim standards in MY 2024
- Reduce Impact of Climate Change
- Improve Fuel Efficiency = Reduced Costs
- The fully phased-in standards will achieve up to 25% lower CO<sub>2</sub> emissions and fuel consumption compared to the Phase 1 standards and will reduce CO<sub>2</sub> pollution by approximately 1.1 billion metric tons.



# Emissions Simplified



## Regulatory Landscape



Emissions Simplified

US Regulatory Drivers

EPA/CARB Regulatory

CARB Emissions



### CRITERIA AIR EMISSIONS

- Particulate matter (PM) and other emissions like nitrogen oxides (**NOx**)
- Contribute to smog and negative public health outcomes
- Close to zero with today's technologies, but NOx can be lowered further



### GREENHOUSE GASES (**GHG**)

- Carbon dioxide (CO<sub>2</sub>), methane, nitrous oxide, and others
- Trapped heat contributes to climate change
- Constraints in what can be achieved with fossil fuels
- For most of our applications, no well-to-wheels zero carbon solutions exist today



# Zero Emissions





## Regulatory Landscape



Emissions Simplified

US Regulatory Drivers

EPA/CARB Regulatory

CARB Emissions

# Emissions Acronyms

<b>ACF</b>	Advanced Clean Fleet	<b>FCEV</b>	Fuel Cell Electric Vehicle
<b>ACT</b>	Advanced Clean Truck	<b>GHG</b>	Greenhouse Gases
<b>BEV</b>	Battery Electric Vehicle	<b>ICE</b>	Internal Combustion Engine (Include Diesel, Natural Gas, Hydrogen)
<b>CARB</b>	California Air Resources Board	<b>MAW</b>	Moving Average Window
<b>CI</b>	Clean Idle	<b>MOU</b>	Memorandum of Understanding (State signed agreement to adopt CARB regulations)
<b>CO2</b>	Carbon Dioxide	<b>NOx</b>	Oxides of Nitrogen
<b>EMA</b>	Truck and Engine Manufacturers Association	<b>NZEV</b>	Near Zero Emissions Vehicle (Plug-in hybrid electric vehicle)
<b>EPA</b>	Environmental Protection Agency	<b>PM</b>	Particulate Matter
<b>ESG</b>	Environment, Social, Governance	<b>ZEB</b>	Zero Emissions Bus
<b>EUL</b>	Emission Useful Life	<b>ZEV</b>	Zero Emissions Vehicle (Includes BEV and FCEV)



# EPA / CARB Emission Regulation Timeline



## Regulatory Landscape

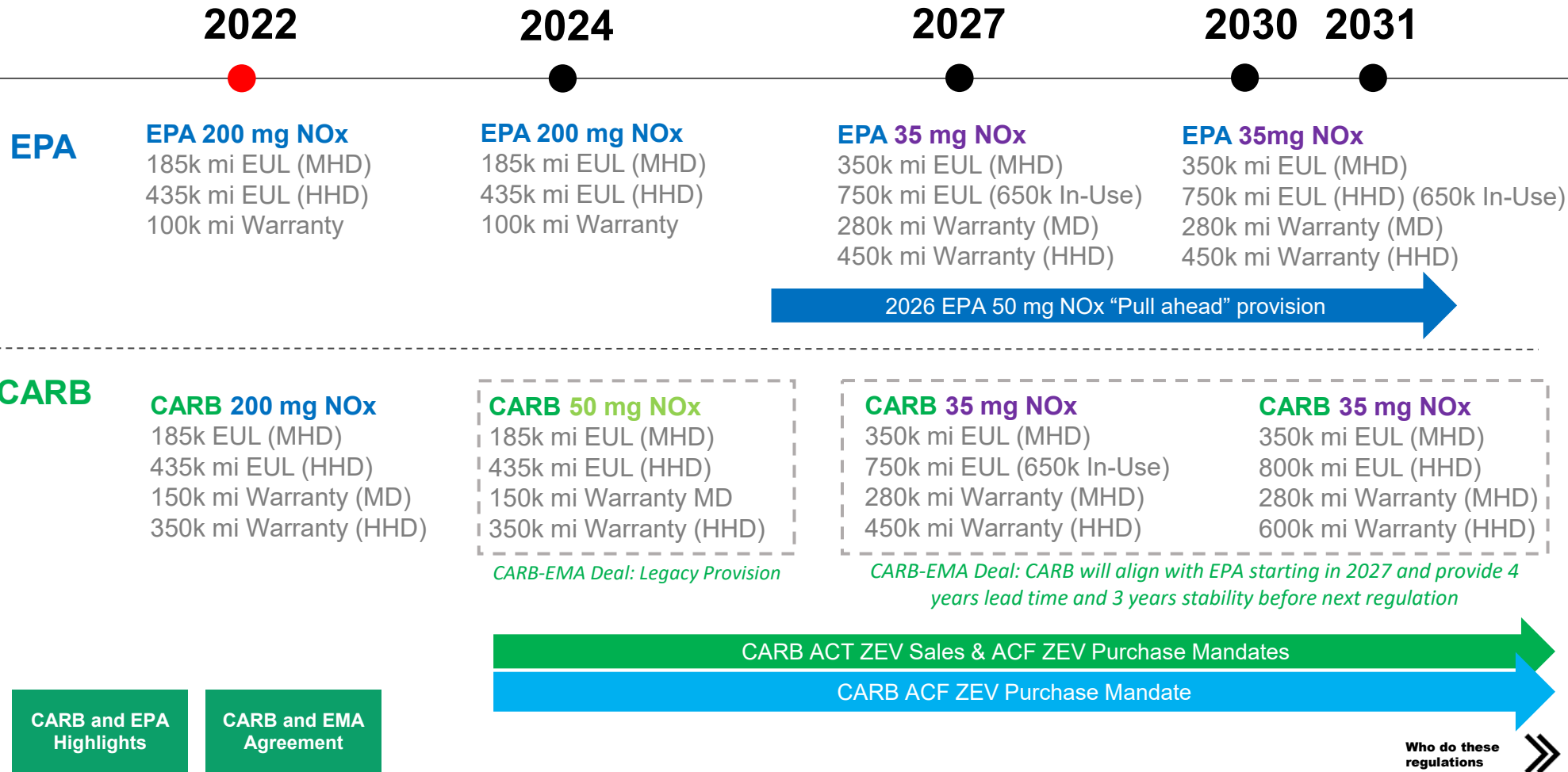


Emissions Simplified

US Regulatory Drivers

EPA/CARB Regulatory

CARB Emissions



Who do these regulations impact?





# CARB and EPA Highlights

Agency	Rule	Start	Status	Regulated Party	Requirements
CARB	<a href="#">Omnibus Low NOx</a>	2024	Final (EPA waiver pending for emission standards)	Engine manufacturers	50 mg NOx, 5 mg PM in 2024; 35 mg NOx in 2027 More stringent Clean Idle, in-use testing, warranty, useful life, etc.
	<a href="#">Advanced Clean Trucks (ACT)</a>	2024	Final	Vehicle manufacturers	ZEV sales requirements starting in 2024
	<a href="#">Advanced Clean Fleets (ACF)</a>	2024	Final (April 28, 2023)	Owners/fleets	ZEV purchase requirements starting in 2024
	<a href="#">Heavy Duty Inspection &amp; Maintenance (Clean Truck Check)</a>	2023	Final	Owners/fleets	Demonstrate functioning emissions control system to maintain DMV registration; register and report into HD I/M database, includes option for reporting via telematics for vehicles with OBD
	<a href="#">Innovative Clean Transit (ICT)</a>	2019	Final	Public Transit Agencies	ZEB purchase requirements starting in 2023 Fleets must be 100% ZE by 2040
	<a href="#">Zero Emission Airport Shuttle</a>	2019	Final	Airport Shuttles	ZEV purchase requirements starting in 2027 Fleets must be 100% ZEV by 2035
EPA	<a href="#">HD Low NOx</a>	2027	Final (Dec. 20, 2022)	Engine manufacturers	35 mg NOx, 5 mg PM in 2027 Also changes to certification, in-use testing, credits, warranty, useful life, etc.
	<a href="#">GHG Phase 3</a>	2027 / 2030	Proposal April 12, 2023	Vehicle manufacturers	More stringent vehicle CO <sub>2</sub> standards Increase ZEV adoption



# EPA / CARB Emission Regulation Timeline



## Regulatory Landscape



Emissions Simplified

US Regulatory Drivers

EPA/CARB Regulatory

CARB Emissions

2022

2024

2027

2030

2031

(EPA) formally announced its emissions standards for heavy-duty trucks covering model years 2027 through 2032 on Friday, March 29, 2024.

Under the 1,155-page final rule, roughly 30% of heavy-heavy-duty vocational trucks would need to be zero-emission by 2032 and 40% of regional day cabs.

Phase 3 sets stronger standards to reduce greenhouse gas emissions from heavy-duty (HD) vehicles beginning in model year (MY) 2027. The new standards will be applicable to HD vocational vehicles (such as delivery trucks, refuse haulers, public utility trucks, transit, shuttle, school buses, etc.) and tractors (such as day cabs and sleeper cabs on tractor-trailer trucks).

The EPA Phase 3 rule does not specify any one specific emissions solution in its rules, maintaining its promise of a "technology-neutral" approach.



# CARB Omnibus Opt-In States Market

State decisions continue to be very fluid

**Bold = Firm**

*\* = Draft Ruling*

Not Bold = Potential

Oregon  
California

2024

Maine  
**Massachusetts**  
Oregon  
California

2025

D.C.  
Hawaii  
Rhode Island  
North Carolina  
Maryland  
Connecticut  
Maine  
*New York\**  
**Washington**  
**Vermont**  
**Massachusetts**  
Oregon  
California

2026

D.C.  
Hawaii  
Rhode Island  
North Carolina  
Maryland  
Connecticut  
Maine  
Pennsylvania  
*New York\**  
**New Jersey**  
**Colorado**  
**Washington**  
**Vermont**  
**Massachusetts**  
Oregon  
California

2027

Additional States that have signed MOU to adopt CARB ACT and could consider adopting Low NOx

# EPA GHG Phase 3

The US Environmental Protection Agency (EPA) announced final GHG emission standards for heavy-duty vehicles, such as freight trucks and buses. The *Greenhouse Gas Emissions Standards for Heavy-Duty Vehicles – Phase 3* standards phase in over model years 2027 through 2032.

Percent Reduction from Phase 2 CO<sub>2</sub> Emission Standards

Vehicle Category	2027	2028	2029	2030	2031	2032
Light-Heavy Vocational	17%	22%	27%	32%	46%	60%
Medium-Heavy Vocational	13%	16%	19%	22%	31%	40%
Heavy-Heavy Vocational	-	-	13%	15%	23%	30%
Day Cab Tractors	-	8%	12%	16%	28%	40%
Sleeper Cab Tractor	-	-	-	6%	12%	25%

[Final Rule: Greenhouse Gas Emissions Standards for Heavy-Duty Vehicles – Phase 3 | US EPA](#)

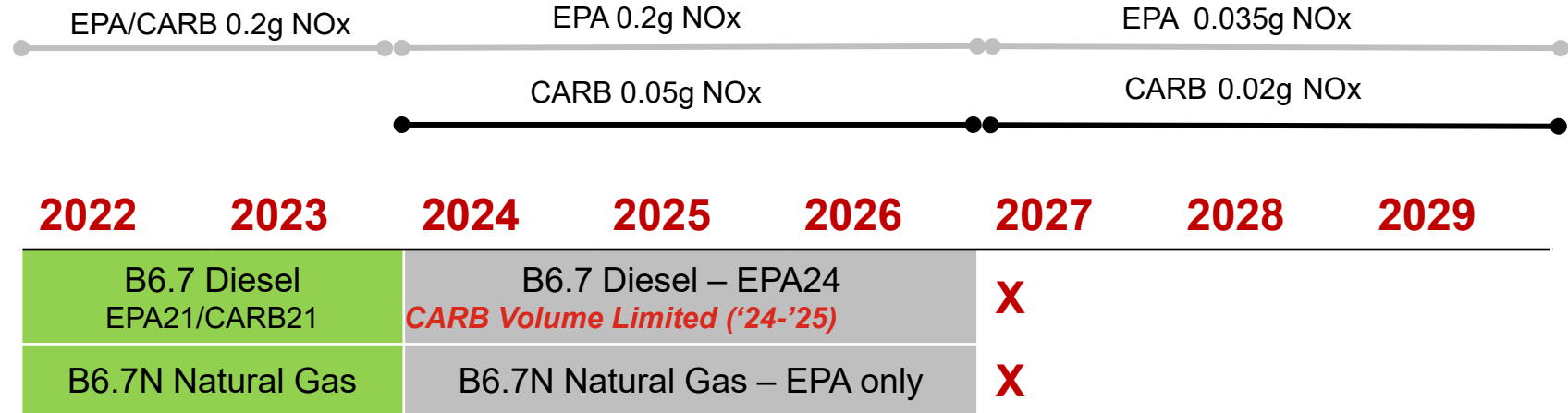
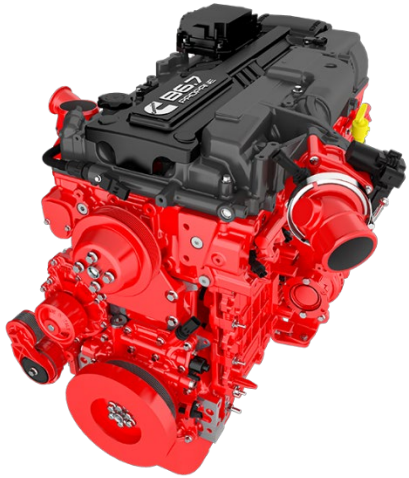
# B Platform North America Product Plan

EPA & CARB Certified

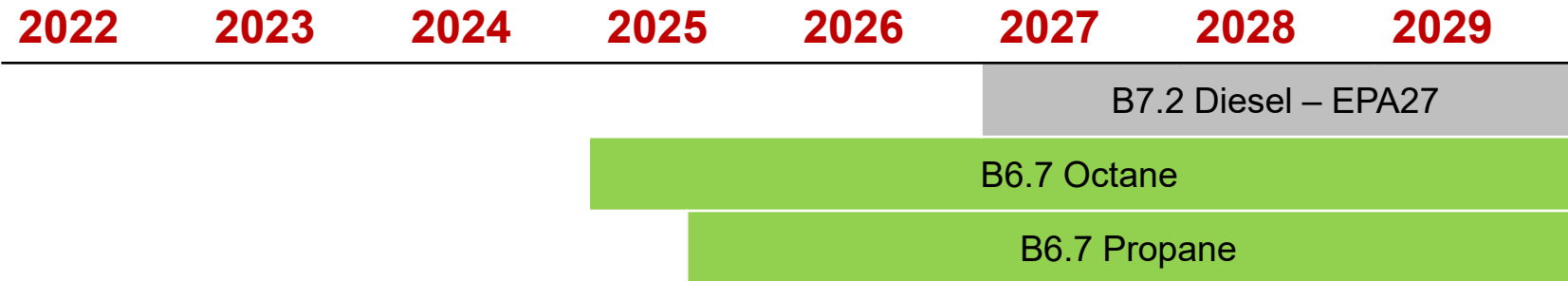
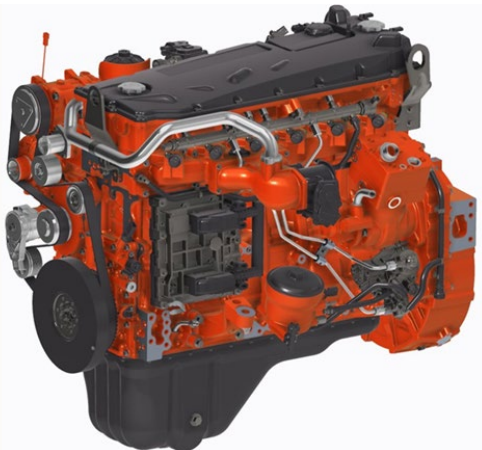
EPA Only Certified

CARB Legacy Provision

**No Change to Plan**



## Next Gen B



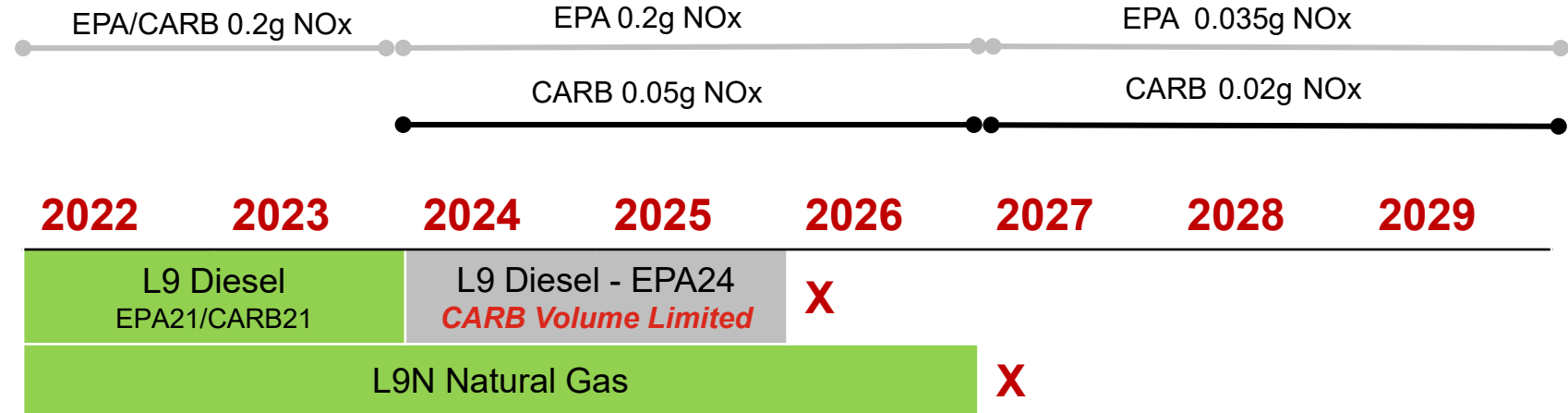
# L Platform Product Plan – North America

EPA & CARB Certified

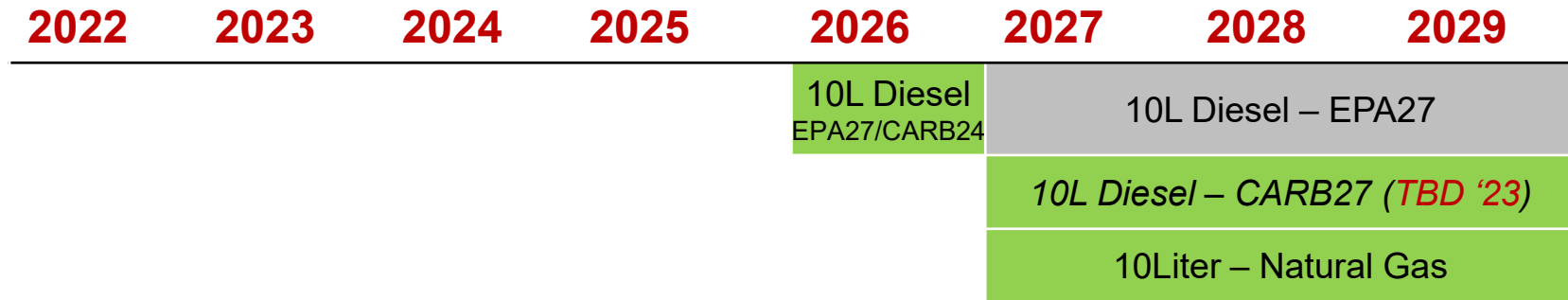
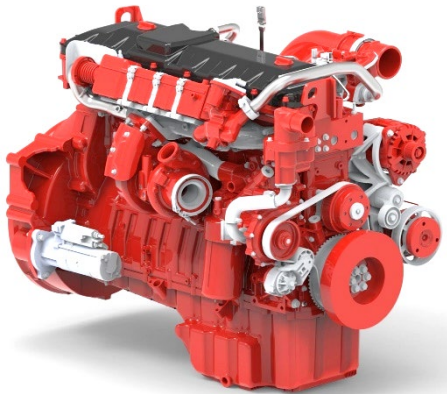
EPA Only Certified

CARB Legacy Provision

## New Plan



## Next Gen X10



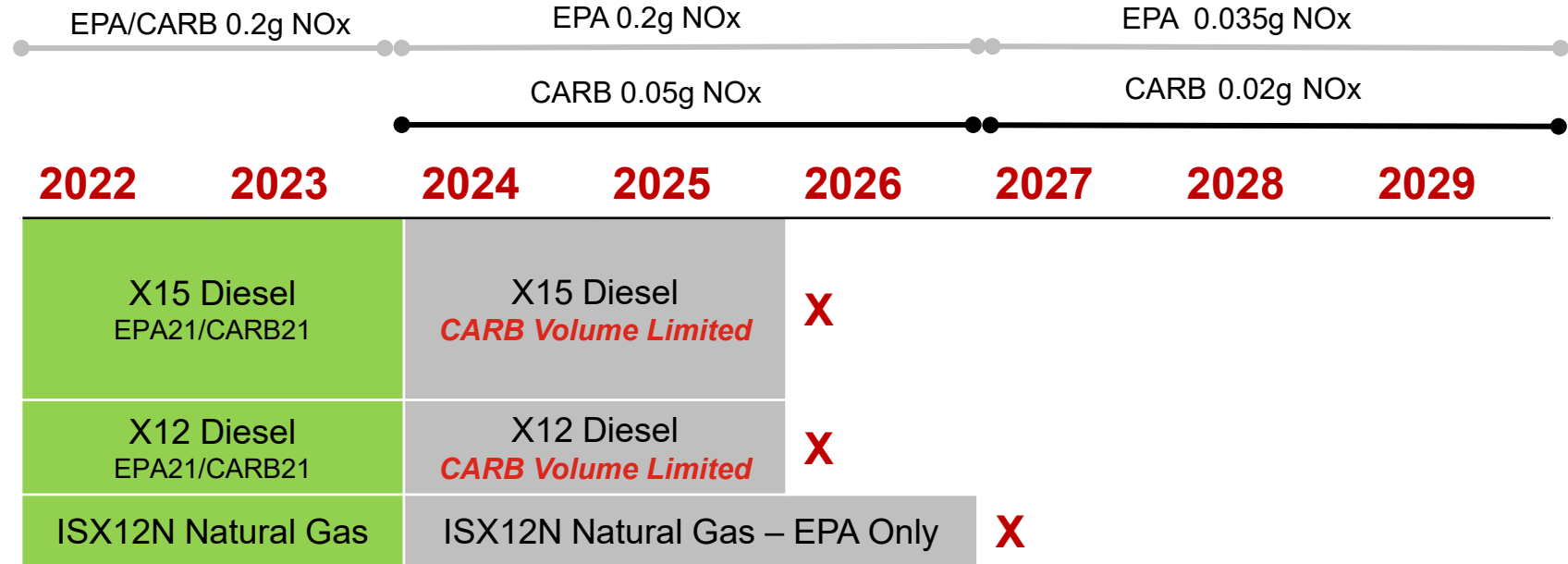
# X Platform Product Plan – North America

EPA & CARB Certified

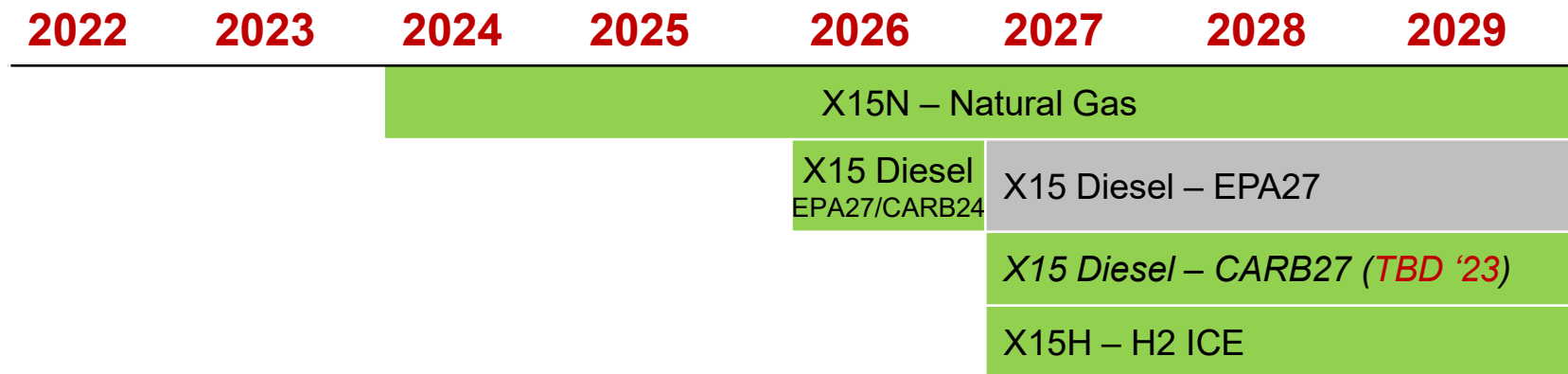
EPA Only Certified

CARB Legacy Provision

## New Plan



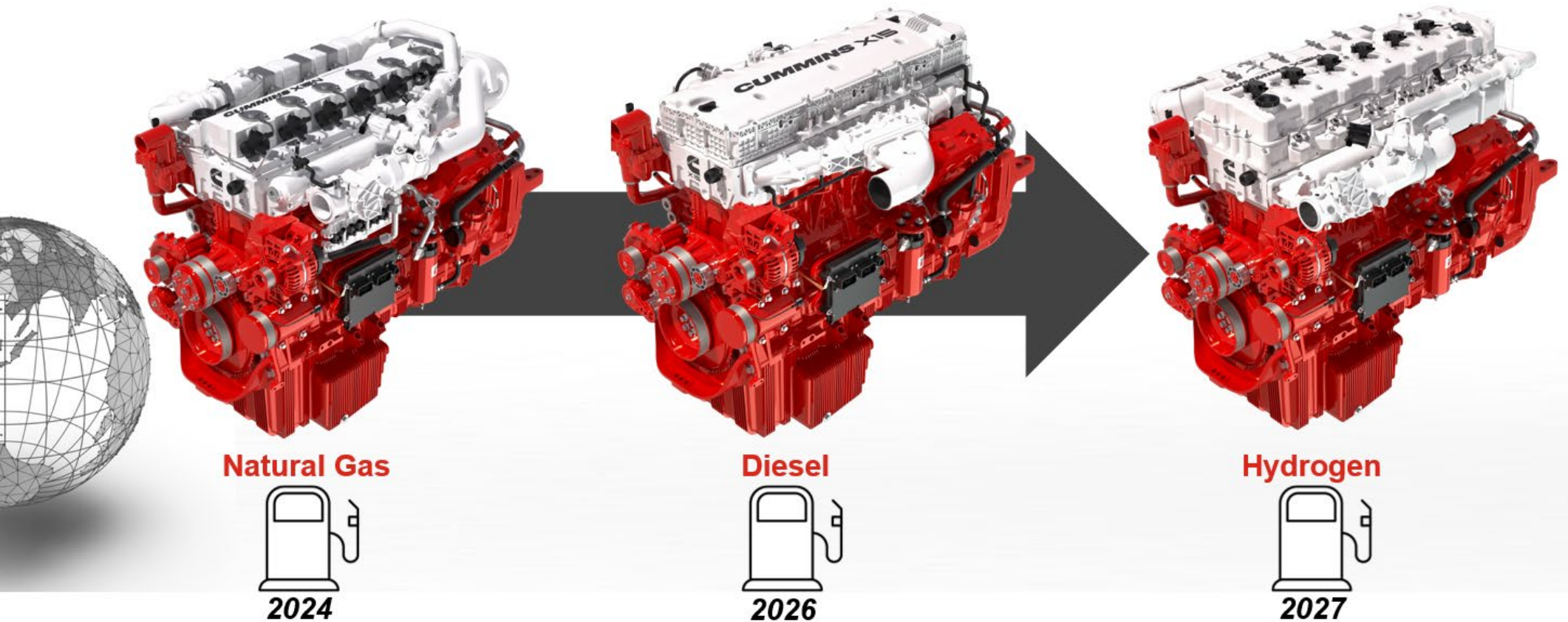
## Next Gen X15





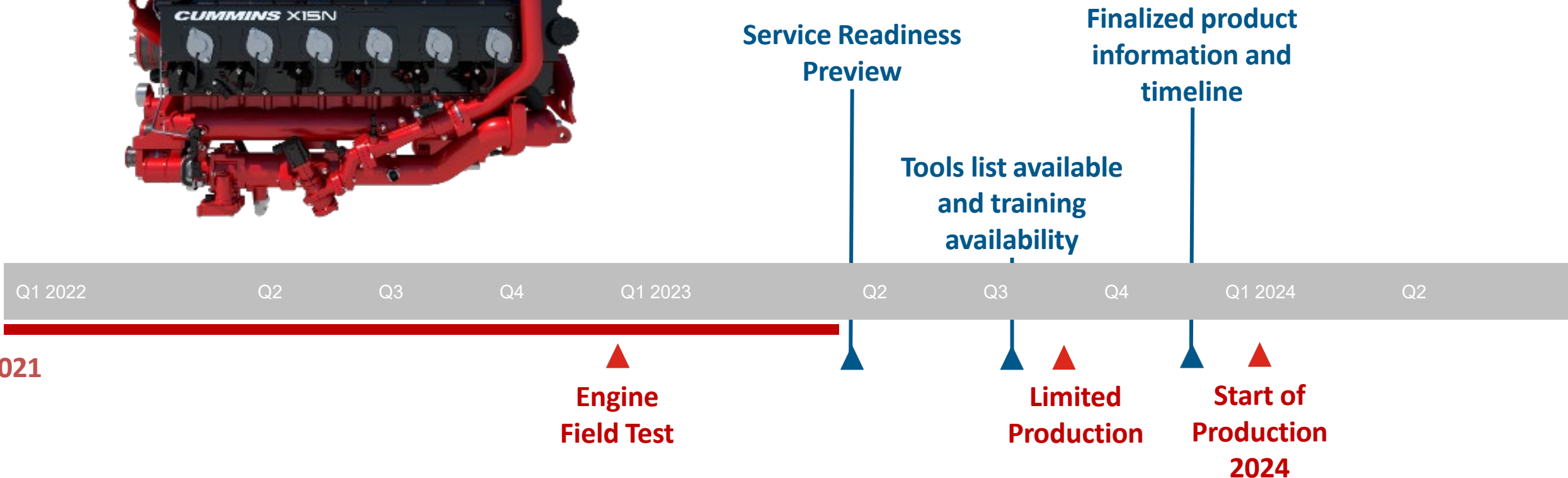
# Global Platform: Cummins HELM™

Reliable | Durable | Scale | Common



Cummins HELM™ platforms “fuel agnostic” - higher efficiency, lower emissions, and multiple fuels

<https://www.cummins.com/news/releases/2024/02/29/cummins-announces-innovative-next-generation-x15-diesel-engine-part>



\*X15N Availability subject to OEM announcement

# KEY TAKEAWAYS

EPA's Phase 3 emission regulations for 2027 and beyond announced March 29, 2024

“Phase 3” standards build on EPA’s Heavy-Duty Phase 2 program from 2016

The Phase 3 standards are *technology-neutral and performance-based*, allowing each manufacturer to choose what set of emissions control technologies is best suited to meet the standards and the needs of their customers

EPA’s 2024 rule fulfills the intent of the “Clean Trucks Plan”

Cummins supported EPA’s heavy-duty GHG Phase 1 and Phase 2 rules

Cummins supports the EPA Phase 3 final rule and is investing to deliver our next generation of decarbonization technologies

Cummins HELM platforms give customers control of how they navigate their own journeys as part of emissions regulations beyond 2027





# Resources and References Industry News

<https://www.epa.gov/system/files/documents/2024-03/420f24018.pdf>

[https://ww2.arb.ca.gov/sites/default/files/classic/msprog/hdlownox/files/HD\\_NOx\\_Omnibus\\_Fact\\_Sheet.pdf](https://ww2.arb.ca.gov/sites/default/files/classic/msprog/hdlownox/files/HD_NOx_Omnibus_Fact_Sheet.pdf)

<https://www.whitehouse.gov/wp-content/uploads/2021/10/US-Long-Term-Strategy.pdf>

[Cummins and Chevron collaborate to help customers lower carbon emissions | Cummins Inc.](#)

## California Regulations

<https://ww2.arb.ca.gov/our-work/programs/advanced-clean-fleets>

<https://ww2.arb.ca.gov/our-work/programs/low-carbon-fuel-standard>

[https://www.cummins.com/sites/default/files/2020-01/PLANET%202050\\_Strategy\\_1209.pdf](https://www.cummins.com/sites/default/files/2020-01/PLANET%202050_Strategy_1209.pdf)

<https://www.cummins.com/sites/default/files/2019-11/Planet%202050%20Fact%20Sheet.pdf>

## Industry

[State of Sustainable Fleets Report 2022](#)

CA Natural Gas Vehicle Partnership - <https://cngvp.org/>

NGVAmerica - <https://ngvamerica.org/resource-center/>

[Clean Trucks Plan | US EPA](#)

[Final Rule: Greenhouse Gas Emissions Standards for Heavy-Duty Vehicles – Phase 3 | US EPA](#)

<https://www.borgwarner.com/newsroom/press-releases/2024/02/07/borgwarner--cummins--eaton-and-ford-support-stronger-national-heavy-duty-pollution-standards>

<https://www.trucking.org/news-insights/trucking-industry-reacts-new-epa-emission-standard-heavy-duty-trucks>

Video resources on: [Cummins YouTube](#)



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